

STAMPING & BODY SHOP CLEANING

We provide 24/7 production support in industrial cleaning, ancillary maintenance and operating procedures, from machinery and workstations to overall ground facility and building infrastructure. TEAM Group will take care of your body wash systems that remove impurities from sheet metal, to the basements of the stamping presses, covering all details (man fan cleaning). Some of our services include robot cell weld slag removal and dry ice blasting to remove tough substances like oils and grease.

PHOSPHATE & E-COAT CLEANING

We reduce the presence of foreign particles that cause surface body defects by providing maintenance and restoration of industrial process dip tanks, rinses and sprays with chemical and filtration systems management. TEAM Group provides special attention to pre-treatment, from nozzle adjustment and cleaning to high pressure line moleing of piping to evacuate locked debris. Some of our services include:

- filter changes
- magnet cleaning
- vessels interior and exterior maintenance
- tank sludge removal
- heat exchangers, conveyors, ovens

OVENS & TRANSFER SYSTEMS

Over time, manufacturing processes create build-up and debris, causing defective products and inefficiencies. This leads to warranty issues and recalls. We implement best practices to maintain cleanliness throughout production (e-coat, prime, topcoat, heated flash reprocess, and low bake) and in our everyday maintenance procedures

to maximize FTC (first time count) results with minimal interruption. Some services include coatings removal, blasting techniques, and more:

- filter changes
- fans and stacks
- condensate inspection
- vac and tack
- spill control

AIRFLOW ANALYSIS & CORRECTION

We provide guidance in clean room set-ups, failure analysis and correction. From monitoring booth balance, downdraft and filtration efficiency, to alleviating ventilation problems associated with spray-painting technology and temperature, we will assess and solve these issues with a customized plan. Services include spray booth plenums, air supply houses, exhausts and HVACS.

TRIM, CHASSIS & FINAL CLEANING

Our housekeeping support helps to improve industrial productivity by boosting the quality of final end product and customer satisfaction. We also help to reduce waste and energy costs. Some of our services include:

- test pits
- rollers/aligners
- overhead conveyors and conveyor pits
- basket gardening
- dock stations



EMERGENCY RESPONSE

We offer a wide variety of industrial cleaning services, from coatings removal to hydro and abrasive blasting techniques, such as sandblasting, mobile vacuum truck and supplemental maintenance. Other services include: engineering, welding, scaffolding, painting, electrical, plumbing, general carpentry, confined space entry, safety training and more.